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D4882-041
Job Sheet 197953



Part No: D4882-041

Job Qty: 1 pcs

Part Name: 206A/B Leg Assembly LH

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Due Date: 8/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	8/2/19		0.00	0.74	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	8/2/19		0.00	0.00	QC 5 - 10		DAS 19 9-00
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Small Fab - 2 - B4B	1 pcs	8/2/19		0.00	0.74	Small Fab - 1 - B4B		MLC
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		



Container No: S201323



Part: D4882 - 041

Job No: 197953

Serial No/Batch: S201323

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/29/19

140 QC 5	1 pcs	8/2/19	0.00 0.00	Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
180 Packaging 3-1 - Stock - B4B	1 pcs	8/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	1 pcs	8/2/19	0.00 0.00	QC 21 - SA - 21	

DAS
JUL 30 2019
40
9-89

DAS
JUL 30 2019
40
9-89

JUL 30 2019

DAS
JUL 30 2019
21
9-89

QC 21 - SA - 70

QC 21 - SA - 53

Part Op 110 - Small Fab - ALIGN PILOT HOLES IN D4882-1 WITH PILOT HOLES IN D4883-3 AND D4884-1. DRILL OUT EACH HOLES USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9975 AS PER DWG.

120 - QC5- Inspect part completeness to step on W/O

130 - Small Fab 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL WHILE STILL WET AS PER DWG USE DT9975 A/R HYSOL BATCH: 6157335 2- LASER ENGRAVE ASSY PART# AS PER DWG

140 - QC5- Inspect part completeness to step on W/O

180 - Identify as per dwg & Stock Location:

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4882-1	Strut	1 pcs (1 ea)	110-Small Fab - 1	5150523
D4883-3	End Fitting	1 pcs (1 ea)	110-Small Fab - 1	5154398
D4884-1	End Fitting, Eye	1 pcs (1 ea)	110-Small Fab - 1	516902
HL32PB5-12	Hi-Lok Pin	4 Ea (4 ea)	110-Small Fab - 1	5131210
HL86-5	Hi-Lok Collar	4 pcs (4 ea)	110-Small Fab - 1	5163223

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D4882-1	1	4	0
	D4883-3	1	6	0
	D4884-1	1	10	0
	HL32PB5-12	4	31	0
	HL86-5	4	92	0

Part Specifications

Specifications could not be found.

Plex 7/18/19 2:48 PM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042) _____	
Description Work Order Deviation				Disposition				Completed By							
Root Cause				FAULT CATEGORY											
				Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐					
				Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐					
Manufacturing Process ☐		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐							
Equip/Tooling ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐							
Handling/Preservation ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐							
Material ☐		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐							
Product Improvement ☐		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐									
Process Improvement ☐		Other/Details:													
Human Factors ☐															